

SCOVILL

Great Designs Deserve Great Fasteners.



THE BRAND THAT LASTS



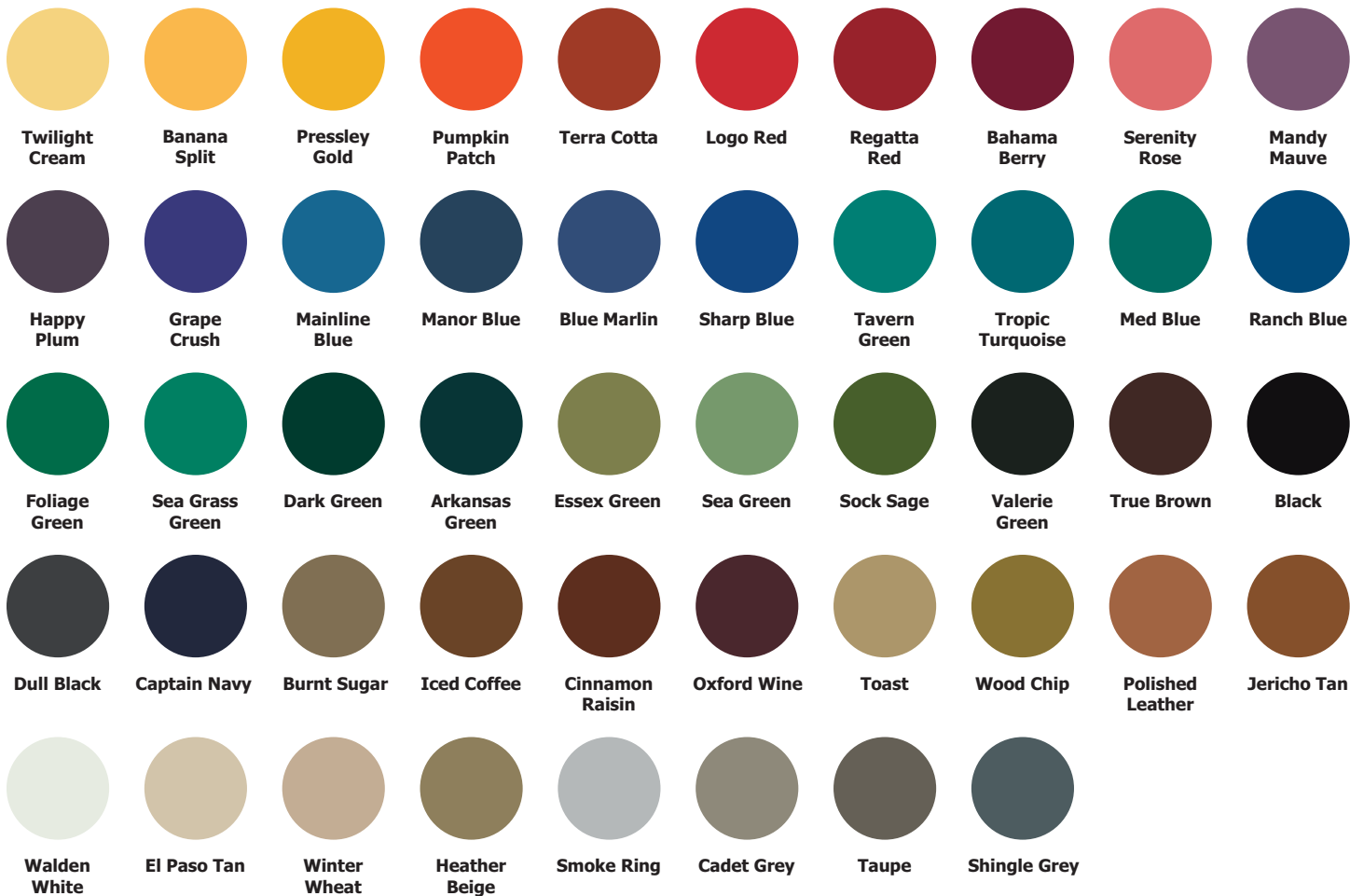
A M E R I C A S

A S I A - P A C I F I C

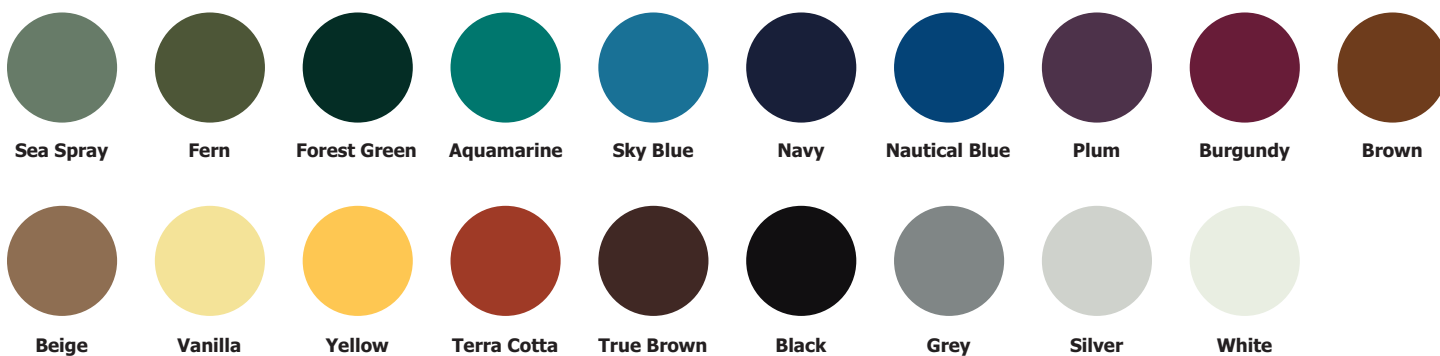
E U R O P E

COLOR GUIDE*

UV Enamels



Mariner™ UV Plastics



*Colors above are intended to be a guide and can vary during the printing process. If exact colors are required, please call 1-888-726-8455 for a product color sample card.



Scovill's DOT® Fasteners Stand For Durability, Strength And Performance...

Scovill customers appreciate the strength behind our DOT brand fasteners. Introduced more than 100 years ago, their heavy-duty construction, uniform engineering and adherence to the toughest specifications have given this product line a reputation for consistency, quality and dependability among customers around the world. Whether it's fasteners for protective gear worn by the military and disaster relief professionals, or fasteners used on sporting goods and medical devices, DOT fasteners remain secure in challenging environments.

Products

- Durable™
- Baby Durable™
- Pull-the-DOT®
- Lift-the-DOT®
- Mariner™
- Common Sense®
- Segma®

Applications

- Automotive and Aviation
- Leather and Luggage
- Marine
- Military
- Packaging
- Protective Gear
- Sporting Goods
- Tents and Awnings

Learn more about DOT products by calling 1-888-726-8455 or visit scovill.com.

MADE IN THE USA

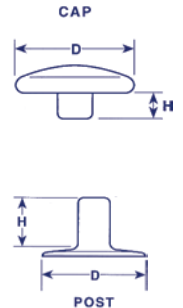


DURABLE™

■ Automotive/Aviation ■ Leather/Luggage ■ Marine ■ Military
 ■ Packaging ■ Protective Gear ■ Sporting Goods ■ Tents/Awnings

Ideal when superior snap action and holding strength are crucial. Durable fasteners feature a heavy-duty construction to assure a firm grip that remains secure through years of use. Renowned for their self-piercing capabilities, DOT Durables penetrate even the most rugged material without the need to pre-punch holes.

CAPS	SOCKETS	STUDS	POSTS
 93-10112 D: .600/15.24mm H: .318/8.07mm X2	 93-10224 Normal Action XB, X5	 93-10370 Standard BS, SS, NS	 93-10412 D: .555/14.10mm H: .240/6.10mm BS, SS, NS
 93-10127 D: .600/15.24mm H: .240/6.10mm X2, XS, XN, X8	 93-10224 Hard Action XX, X6, XN	 93-10373 Flangeless BS, NS	 93-10413 D: .555/14.10mm H: .295/7.49mm BS, SS, NS
 93-10128 D: .600/15.24mm H: .170/4.32mm X2, XS, XN, X8	 93-10231 Easy Action XB	 93-10379 Deep Shelf BS, SS	 93-10414 D: .555/14.10mm H: .370/9.40mm BS
 93-10129 D: .525/13.33mm H: .195/4.95mm X2	 93-10616 Socket Buckle XN	 93-10342 Gypsy Stud XB	
 93-10150 Mariner™ D: .600/15.24mm H: .187/4.76mm XV			



BASE MATERIALS

BS All Brass
 X2 All Brass
 XB All Brass
 XE All Brass
 SS All Steel
 X6 All Steel/Other
 NS All Stainless Steel
 XN All Stainless Steel
 PC All Plastic
 PS All Plastic
 XS Brass/Steel
 X8 Brass/Stainless
 XV Brass/Plastic
 XX Brass/Other

SCREW TYPES

a #8-15 Self-Tapping
 b #8-18 Self-Drilling
 c #10-16 Self-Drilling
 d #8-32 Machine
 e #10-32 Machine
 f #7 Wood Screw
 g #8-18 Self-Tapping
 h #8 Wood Screw
 i #12-14 Self-Tapping
 j #10-16 Self-Tapping

Note: Standard finishes are Nickel, Government Black, and Bright Brass.
Standard screw lengths are .375/9.52mm, .625/15.88mm



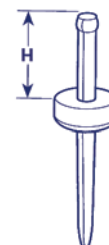
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WINDSHIELD CLIP STUDS		VELTEX™ CARPET SNAPS	
			
93-10388 3/4" XX	93-10391 7/8" XX	93-10223 BS	93-10222 XB

BLIND RIVET STUDS	
	
93-10314 H: .299/7.59mm X8	93-10319 H: .486/12.34mm X8



PLASTICS

CAPS	SOCKETS	STUDS	POSTS
			
93-10419 D: .555/14.10mm H: .310/7.87mm PC	93-10233 PC	93-10380 PC	93-10419 D: .555/14.10mm H: .310/7.87mm PC

SCREW STUDS			
			
93-10301 X8, b	93-10302 X8, c	93-10362 *XX, a	93-10393 XB, X8, XN, a, h
			
93-10934 X8, j	93-10704 X8, XN, d	93-10708 XB, *XX, e	93-10725 *XX, X8, g

BASE MATERIALS

BS All Brass
X2 All Brass
XB All Brass
XE All Brass
SS All Steel
X6 All Steel/Other
NS All Stainless Steel
XN All Stainless Steel
PC All Plastic
PS All Plastic
X5 Brass/Steel
X8 Brass/Stainless
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SCREW TYPES

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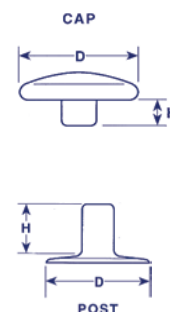


BABY DURABLE™

■ Leather/Luggage ■ Military
■ Packaging ■ Protective Gear

Baby Durable is an intermediate sized snap fastener that provides firm snap action and strong holding power without being visually prominent on finished products.

CAPS	SOCKETS	STUDS	POSTS
			
94-12105 D: .454/11.53mm H: .140/3.55mm XB	94-12205 Normal Action XB, X5	94-12302 Narrow Flange BS, SS	94-12402 D: .495/12.57mm H: .195/4.95mm BS
			
94-12108 D: .525/13.34mm H: .126/3.20mm X2, XS	94-12206 Hard Action XX	94-12303 Wide Flange BS, SS	94-12404 D: .500/12.70mm H: .245/6.22mm BS
			
94-12126 D: .525/13.34mm H: .185/4.70mm X2			94-12405 D: .425/10.80mm H: .245/6.22mm BS, SS
			
			94-12407 D: .425/10.80mm H: .195/4.95mm BS, SS



PULL-the-DOT®

■ Automotive/Aviation ■ Leather/Luggage
■ Marine ■ Military ■ Tents/Awnings

This heavy-duty three-sided fastener withstands extreme pressure without unlocking. Self-piercing on standard application materials, Pull-the-DOT has a well-earned reputation for performing in harsh environments.

CAPS	SOCKETS	STUDS	POSTS
			
92-18100 D: 598/15.19mm H: 166/4.22mm XE	92-18201 Normal Action XB	92-18303 BS	93-10412 D: 555/14.10mm H: 240/6.10mm BS
			
92-18103 D: 598/15.19mm H: 236/5.99mm XE	92-18201 Hard Action XX	92-18307 Screw Stud XB, a	93-10413 D: 555/14.10mm H: 295/7.49mm BS

BASE MATERIALS

BS All Brass
X2 All Brass
XB All Brass
XE All Brass
SS All Steel
X6 All Steel/Other
NS All Stainless Steel
XN All Stainless Steel
PC All Plastic
PS All Plastic
X5 Brass/Steel
X8 Brass/Stainless
XV Brass/Plastic
XX Brass/Other

SCREW TYPES

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Note: Standard finishes are Nickel, Government Black, and Bright Brass.
Standard screw lengths are .375/9.52mm, .625/15.88mm



LIFT-the-DOT®

- Automotive/Aviation ■ Leather/Luggage
- Marine ■ Military ■ Tents/Awnings

Strong and heavy-duty, these fasteners lock on three sides and are opened by lifting the fourth side where the DOT is shown on the face of the socket component. Rust-resistant, they are constructed of brass or other non-ferrous metals to ensure that this fastener type can withstand the most difficult conditions.

SOCKETS	BACK PLATES	POSTS	WASHERS
			
90-16205 H: .205/5.21mm XX	90-16506 BS	90-16349 BS	90-16501 BS
			
90-16206 H: .275/6.99mm XX	90-16510 Flexwasher PS	90-16358 XB	90-16509 BS
			
		90-16347 XB	

WINDSHIELD CLIPS	SCREW STUDS		
			
90-16376 3/4" XX	90-16317 XB, h	90-16362 XB, *XX, d	90-16360 X8, a
			
90-16377 7/8" XX		90-16366 *XX, a	

BASE MATERIALS

- BS All Brass
- X2 All Brass
- XB All Brass
- XE All Brass
- SS All Steel
- X6 All Steel/Other
- NS All Stainless Steel
- XN All Stainless Steel
- PC All Plastic
- PS All Plastic
- X5 Brass/Steel
- X8 Brass/Stainless
- XV Brass/Plastic
- XX Brass/Other

SCREW TYPES

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- d #8-32 Machine
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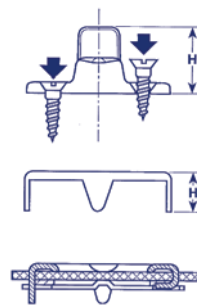


COMMON SENSE®

■ Automotive/Aviation ■ Leather/Luggage
■ Marine ■ Military ■ Tents/Awnings

These positive-locking fasteners never open accidentally because each is assembled with a spring mechanism that holds the fastener under tension in the desired position until turned and released by hand. Dependable even in the most difficult environments, Common Sense is available in a variety of turn button styles and may be used on hard and soft surface applications.

TURN BUTTONS		WASHERS	GROMMETS
			
91-78322 H: .683/17.35mm XB	91-78315 H: .790/20.06mm *XX	91-78505 BS	91-78403 H: .335/8.51mm BS
			
91-78323 H: .790/20.06mm XB	91-78324 H: .790/20.06mm XB, X8, f	91-78510 BS	91-78404 H: .385/9.78mm BS
			
	91-78325 H: .860/21.84mm XB, f	91-78511 Flexwasher PS	



TURN BUTTONS		BACK PLATES
		
91-78317 H: .790/20.06mm XB	91-78318 H: .860/21.84mm XB	91-78502 BS
		
91-78332 H: .700/17.78mm XB	91-78333 H: .838/21.28mm XB	91-78507 BS

BASE MATERIALS

BS All Brass
X2 All Brass
XB All Brass
XE All Brass
SS All Steel
X6 All Steel/Other
NS All Stainless Steel
XN All Stainless Steel
PC All Plastic
PS All Plastic
X5 Brass/Steel
X8 Brass/Stainless
XV Brass/Plastic
XX Brass/Other

SCREW TYPES

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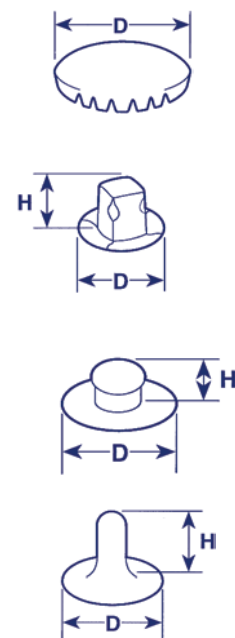


SEGMA®

- Leather/Luggage
- Military
- Packaging
- Protective Gear

This closure is ideally suited for light-duty applications and features a segmented socket that delivers consistent snap action performance while providing value.

CAPS	SOCKETS	STUDS	POSTS
			
95-21142 D: .345/8.77mm *BS	95-21201 D: .335/8.51mm H: .227/5.78mm BS	95-21302 D: .445/11.30mm H: .135/3.43mm BS	95-21403 D: .437/11.10mm H: .235/5.97mm BS
			
95-21152 D: .345/8.77 *BS	95-22201 D: .375/9.53mm H: .237/6.03mm BS	95-21316 D: .320/8.13mm H: .130/3.30mm BS	95-21401 D: .328/8.33mm H: .245/6.22mm BS
			
95-21154 D: .398/10.11mm BS	95-22202 D: .375/9.53mm H: .275/6.99mm BS	95-22303 D: .330/8.38mm H: .227/5.77mm *BS	95-21409 D: .325/8.26mm H: .300/7.62mm BS
			
		95-22321 D: .335/8.51mm H: .139/3.53mm BS	95-22405 D: .395/10.00mm H: .330/8.38mm BS
			
			95-22402 D: .365/9.27mm H: .345/8.76mm BS
			
			95-22413 D: .323/8.20mm H: .365/9.27mm Capped Post XS



BASE MATERIALS

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- XE All Brass
- SS All Steel
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- NS All Stainless Steel
- XN All Stainless Steel
- PC All Plastic
- PS All Plastic
- X5 Brass/Steel
- X8 Brass/Stainless
- XV Brass/Plastic
- XX Brass/Other

Note: Standard finishes are Nickel, Government Black, and Bright Brass.

Standard screw lengths are .375/9.52mm, .625/15.88mm

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SPECIALTY FASTENERS

■ Leather/Luggage ■ Military ■ Packaging
■ Protective Gear ■ Sporting Goods

Select from our numerous specialty fasteners for a range of applications.

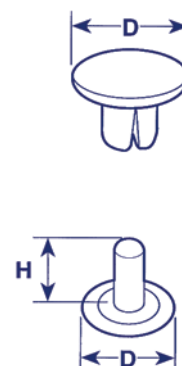
SPEEDY RIVETS®

RIVETS	
	
95-99884 D: .275/6.98mm BS	95-99972 D: .400/10.16mm BS
	
95-21409 H: .297/7.54mm BS	92-22405 D: .390/9.92mm H: .328/8.33mm BS

LOCKING FASTENERS

96-90229 BS

96-90331 BS



ENVELOPE FASTENERS

SOCKETS	STUDS
	
96-90233 BS	96-90315 BS

PRONGS/CAPS	SOCKETS	STUDS	POSTS
			
96-90945 D: .400/10.16mm NS	96-90238 NS	96-90307 NS	96-90413 NS
			
66-3100 D: .395/10.03mm H: .143/3.63mm PC	66-2100 PC	66-1100 PC	66-3100 D: .395/10.03mm H: .143/3.63mm PC

BASE MATERIALS

BS All Brass
X2 All Brass
XB All Brass
XE All Brass
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X6 All Steel/Other
NS All Stainless Steel
XN All Stainless Steel
PC All Plastic
PS All Plastic
X5 Brass/Steel
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PRESSES AND TOOLS



SEMI-AUTOMATIC FOOT PRESS Model 89-M200

- Target light
- Adjustable compensator
- Full safety guards
- Adjustable lower die holder
- Throat depth 4.5"
- Table height 28"
- Weight 200 lbs.



BENCH MOUNT PRESS Model 89-M380E

- Cast iron and steel construction
- Interchangeable with all hand and foot machine dies
- Easy mounting to wooden table/bench
- Throat depth 3"
- Weight 7 lbs.



SNAPMASTER® Model 89-M840

- Aluminum and steel construction
- Heavy-duty toggle link mechanism
- Dual bushing system
- Adjustable lower die
- Punches and dies interchangeable in upper or lower die seats
- Cushioned operating lever
- Height 8.75", Width 5", Depth 1"
- Weight 2 lbs.



HAND TOOLS



Cutting punch for sockets
89-9951



Cutting punch for grommets
89-450



Economy Durable setting kit
89-UCS1T

SETTING TOOLS

Part #	89-M200 89-M380E	89-M840
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DURABLE

93-10112	89-1401	
93-10127	89-1401	89-4403
93-10128	89-1401	89-4403
93-10129	89-1402	
93-10150	89-1403	
89-10123	89-1415	
89-10222	89-1414	
93-10233	89-8161	
93-10224	89-1410	89-4303
93-10231	89-1410	89-4303
93-10342	89-9557	
93-10370	89-1412	89-4304
93-10373	89-1413	
93-10379	89-8101	89-4304
93-10380	89-8162	
93-10412	89-1407	89-4404
93-10413	89-1407	89-4404
93-10414	89-1407	89-4404
93-10419	89-8158	

BABY DURABLE

94-12105	89-1482	
94-12108	89-1483	89-4406
94-12126	89-1483	
94-12205	89-9323	89-4307
94-12206	89-9323	89-4307
94-12302	89-9772	
94-12303	89-9772	89-4308
94-12402	89-1488	89-4407
94-12404	89-1488	89-4407
94-12405	89-1488	
94-12407	89-1488	

PULL-the-DOT

92-18100	89-9758	89-4405
92-18103	89-9758	89-4405
92-18201	89-8059	89-4305
92-18303	89-9760	89-4304

LIFT-the-DOT

90-16205	89-1454	89-4301
90-16206	89-1454	89-4301
90-16506	89-1455	89-4401
90-16510	89-1455	
90-16349	89-8043	
90-16358	89-1456	
90-16501	89-8042	
90-16509	89-1457	

COMMON SENSE

91-78317	89-9577	
91-78318	89-9577	
91-78332	89-9577	
91-78333	89-9577	
91-78403	89-8199	89-4302
91-78404	89-8199	
91-78502	89-9578	
91-78507	89-8203	
91-78505	89-8200	89-4402
91-78510	89-8200	
91-78511	89-8200	

CUTTING TOOLS

LIFT-the-DOT

90-16205	89-9433	89-4101
90-16506	89-9432	89-4201

COMMON SENSE

91-78403	89-4103/89-4203
91-78404	89-4103/89-4203

HAND TOOLS

89-UCS1T	Economy Durable setting kit
89-164	Premium setting punch for standard Durable caps & eyelets
89-9936	Heavy-duty two-sided bench die for Durable caps & eyelets
89-171	Cutting punch for 16349 stud, 78332 & 78333 turn buttons
89-450	Cutting punch for 78403 & 78404 grommets
89-9951	Cutting punch for 16205 & 16206 sockets
89-169B	Screw driver for Lift-the-DOT
89-169N	Screw driver for Durable & Pull-the-DOT
89-9908	Screw driver for Common Sense
89-9940	Bench die for 16358 stud
89-192	Chuck holder for 3/8" shank dies
89-9902	Bench die holder for 3/8" shank dies



Great Designs Deserve Great Fasteners.

Scovill Fasteners develops and manufactures a diverse range of high-performance fasteners for our apparel and industrial partners. Our customer-focused capabilities and global collaboration provide the highest level of service - from fastener design and delivery to application.

AMERICAS

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Clarkesville, Georgia 30523, USA
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Phone: 706-754-1000
Fax: 706-754-4000

ASIA-PACIFIC

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United Kingdom
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